

CLAIMS

1. A curable resin composition,
which contains a curable resin to be cured by light
5 and/or heat and a polymerization initiator, the curable
resin being a (meth)acrylic acid-modified epoxy resin
obtainable by reaction of a crystalline epoxy resin and
(meth)acrylic acid.
- 10 2. The curable resin composition according to claim
1,
wherein the (meth)acrylic acid-modified epoxy resin
is crystalline.
- 15 3. The curable resin composition according to claim
1 or 2,
wherein the (meth)acrylic acid-modified epoxy resin
has a melting point of 80°C or lower.
- 20 4. The curable resin composition according to claim
1, 2 or 3,
wherein the (meth)acrylic acid-modified epoxy resin
contains 5 to 10 sulfur atoms and oxygen atoms in total in
the resin skeleton.
- 25 5. The curable resin composition according to claim
1, 2, 3 or 4,
wherein the (meth)acrylic acid-modified epoxy resin
has a value of 0.08 to 0.14 calculated by dividing the
30 total number of the sulfur atoms and oxygen atoms in the
resin skeleton by the total number of atoms.
- 35 6. A curable resin composition,
which contains a curable resin to be cured by light
and/or heat and a polymerization initiator, the

polymerization initiator is a radical polymerization initiator having a radical polymerization initiating group to be dissociated into two active radical species by light and/or heat radiation and a hydrogen-bonding functional group in one molecule.

5 7. The curable resin composition according to claim
6,

10 wherein both of two active radical species produced
by dissociation of the radical polymerization initiating
group by light and/or heat radiation respectively have at
least one hydrogen-bonding functional group.

15 8. The curable resin composition according to claim
6 or 7,

wherein the radical polymerization initiator further
has two or more reactive functional groups in one molecule.

20 9. The curable resin composition according to claim
8,

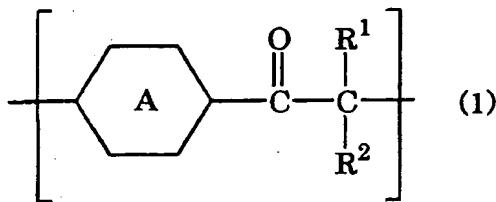
25 wherein both of two active radical species produced
by dissociation of the radical polymerization initiating
group by light and/or heat radiation respectively have at
least one hydrogen-bonding functional group and at least
one reactive functional group in one molecule.

10. The curable resin composition according to claim
6, 7, 8 or 9,

30 wherein the radical polymerization initiating group
has the structure represented by the following general
formula (1):

[Chemical formula 1]

5



10 or a phenyl group, and

[Chemical formula 2]

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represents an aromatic ring optionally having an alkyl group having 1 to 6 carbon atoms or a halogen group.

11. The curable resin composition according to claim 20 6, 7, 8, 9 or 10,

wherein at least one of the reactive functional groups is a (meth)acryl group and/or a cyclic ether group.

12. The curable resin composition according to claim 25 6, 7, 8, 9, 10 or 11,

wherein the hydrogen-bonding functional group is an urethane group and/or a hydroxyl group.

13. The curable resin composition according to claim 30 6, 7, 8, 9, 10, 11 or 12,

wherein the radical polymerization initiator has a number average molecular weight of 300 or higher.

14. The curable resin composition according to claim 35 6, 7, 8, 9, 10, 11, 12 or 13,

wherein the radical polymerization initiator has a molar absorbance coefficient of 200 to 10,000 $M^{-1} \cdot cm^{-1}$ at 350 nm measured in acetonitrile.

5 15. The curable resin composition according to claim 14,

wherein the radical polymerization initiator has a molar absorbance coefficient of $100 M^{-1} \cdot cm^{-1}$ or lower at 430 nm measured in acetonitrile.

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16. A curable resin composition, which contains a curable resin to be cured by light and/or heat, a polymerization initiator and an adhesive aid, the adhesive aid being an alkoxy silane compound having a 15 molecular weight of 500 or higher and/or an alkoxy silane compound having a molecular weight of 200 or higher and a hydrogen-bonding functional group value of 2×10^{-3} to 7×10^{-3} mol/g.

20 17. The curable resin composition according to claim 16,

wherein the alkoxy silane compound has at least one polymerizable functional group and/or reactive functional group.

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18. The curable resin composition according to claim 17,

wherein the polymerizable functional group and/or the reactive functional group is at least one selected from the 30 group consisting of an epoxy group, an acryloyl group and a methacryloyl group.

19. A curable resin composition, which contains a curable resin to be cured by light 35 and/or heat, a polymerization initiator and a resin fine

particle, the resin fine particle having a core particle made of a resin having rubber elasticity and a glass transition temperature of -10°C or lower and a shell layer made of a resin having a glass transition temperature of 50 to 150°C, being formed on the surface of the core particle, a cured product having a glass transition temperature of 120°C or higher measured by dynamic mechanical analysis (DMA) under conditions of temperature rising rate of 5°C/min and of a frequency of 10 Hz.

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20. The curable resin composition according to claim 19,

wherein the resin fine particle has an average particle diameter of 0.01 to 5 μm .

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21. The curable resin composition according to claim 19 or 20,

wherein the resin having rubber elasticity and a glass transition temperature of -10°C or lower is a polymer of a (meth)acrylic monomer.

22. The curable resin composition according to claim 19, 20 or 21,

which has an adhesive strength of 150 N/cm² or higher in the case of being used for adhesion of glass substrates and being cured.

23. A curable resin composition,
which contains a curable resin to be cured by light and/or heat, a polymerization initiator and an inorganic particle having an average particle diameter of 1 μm or smaller, the average coefficient of linear expansion α_1 being 1×10^{-4} to $5 \times 10^{-4}/^\circ\text{C}$ in a range from a temperature lower than a glass transition temperature of the cured product cured only by light by 40°C to a temperature lower

than the glass transition temperature by 10°C and an average coefficient of linear expansion α_2 being 2×10^{-4} to $1 \times 10^{-3}/^\circ\text{C}$ in a range from a temperature higher than the glass transition temperature by 10°C to a temperature

5 higher than the glass transition temperature by 40°C.

24. A curable resin composition,

which contains a curable resin to be cured by light and/or heat, a polymerization initiator and an inorganic

10 particle having an average particle diameter of 1 μm or smaller, the average coefficient of linear expansion α_1 being 5×10^{-5} to $1 \times 10^{-4}/^\circ\text{C}$ in a range from a temperature lower than a glass transition temperature of the cured product cured by light and heat by 40°C to a temperature

15 lower than the glass transition temperature by 10°C and an average coefficient of linear expansion α_2 being 1×10^{-4} to $3 \times 10^{-4}/^\circ\text{C}$ in a range from a temperature higher than the glass transition temperature by 10°C to a temperature higher than the glass transition temperature by 40°C.

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25. The curable resin composition according to claim 23 or 24,

wherein a blending amount of the inorganic particle is 10 to 20 parts by weight to the curable resin 100 parts 25 by weight.

26. A curable resin composition,

which contains a particle having a particle diameter equal to or larger than a distance between substrates of an 30 aimed liquid crystal display element in a content of 30% by weight or lower.

27. A method of producing a curable resin composition,

35 which comprises a step of filtering using a filter

after mixing a component composing the curable resin composition.

28. The method of producing a curable resin
5 composition according to claim 27,

wherein the filter has capture efficiency of 70% or higher of a particle having a particle diameter equal to or larger than a distance between substrates of the aimed liquid crystal display element.

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29. The method of producing a curable resin composition according to claim 27 or 28,

wherein the filter has air flow resistance of 10 mm H₂O or higher in the case air is passed at pressure of 4.6
15 N/cm² and at a flow rate of 2 L/min.

30. A sealant for a liquid crystal display element,
which comprises a curable resin composition according to claim 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15,
20 16, 17, 18, 19, 20, 21, 22, 23, 24, 25 or 26.

31. An end-sealant for a liquid crystal display element,

which comprises a curable resin composition according
25 to claim 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15,
16, 17, 18, 19, 20, 21, 22, 23, 24, 25 or 26.

32. A transfer material for a liquid crystal display element,

30 which contains the curable resin composition according to claims 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12,
13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25 or 26
and a conductive fine particle.

35 33. A liquid crystal display element,

which is obtainable by using at least one of the sealant for a liquid crystal display element according to claim 30, the end-sealant for a liquid crystal display element according to claim 31 and the transfer material for 5 a liquid crystal display element according to claim 32.

34. A liquid crystal display element,
wherein a pair of transparent substrates with an alignment layer formed respectively at least partially in 10 one face are placed opposite to set the faces with the alignment layer formed respectively on the opposite to each other in a certain gap via a sealant formed to surround a peripheral part of the outer circumference, and a liquid crystal material is enclosed in a space formed by the 15 transparent substrates and the sealant, and the alignment layer and the sealant are not brought into contact with each other.